



Fig. 1: XTend clutch

1 Nut

2 Housing stop is bolted

### How to install the XTend clutch

1. Bolt the XTend clutch pressure plate onto the flywheel or dual-mass flywheel (DMF). Tighten the fastening screws crosswise, using the correct tightening torque. Observe the vehicle manufacturer specifications.
2. Tighten the nut (1) on the housing stop (2) using a force of 8 Nm.  
→ Wear compensation on the XTend clutch pressure plate is activated.

### How to remove the XTend clutch (for recycling)

1. Loosen the nut (1) from the housing stop (2). Do not unscrew the nut (1) completely.  
→ Wear compensation on the XTend clutch pressure plate is now inactive.
2. Loosen the fastening screws crosswise. Observe the vehicle manufacturer specifications.



The inactive wear compensation prevents unintentional misalignment at removal and reinstallation.

Observe the service information:

- Clutch Disk - Check Lateral Run-Out (12012 EN)
- Clutch Installation in Passenger Cars and Commercial Vehicles - Greasing the hub spline (11560 EN)
- Clutch Installation in Passenger Cars and Commercial Vehicles - Greasing / not greasing the guide tube (11545 EN)



[www.aftermarket.zf.com/serviceinformation](http://www.aftermarket.zf.com/serviceinformation)